

# WASHINGTON DEPARTMENT OF FISH AND WILDLIFE

I-82 PONDS 4 & 5 REDEVELOPMENT YA:A595:2022-1

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NOT APPROVED

NOT APPROVED

CONSTRUCTION

CONSTRUCTION

## ABBREVIATIONS

APPROX - APPROXIMATELY BENCH MARK CENTERLINE

ALUMINUM

ANGLE

 CORRUGATED METAL PIPE CLEARANCE

CONCRETE

CRUSHED SURFACE BASE COURSE - CRUSHED SURFACE TOP COURSE

**ELEVATION** FLAT BAR FOOTING

**GALVANIZED** INSIDE DIAMETER INVERT ELEVATION

MANUFACTURER'S **MISCELLANEOUS** ON CENTER

OUTSIDE DIAMETER PLATE

REQUIRED SECTION

SPEC'S - PROJECT SPECIFICATIONS STAINLESS STEEL

WATER SURFACE

# SHEET SYMBOLS

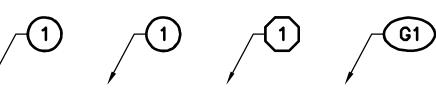
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**DETAIL** 

SECTION DESIGNATION

SHEET LOCATED ON SHEET CALLED FROM

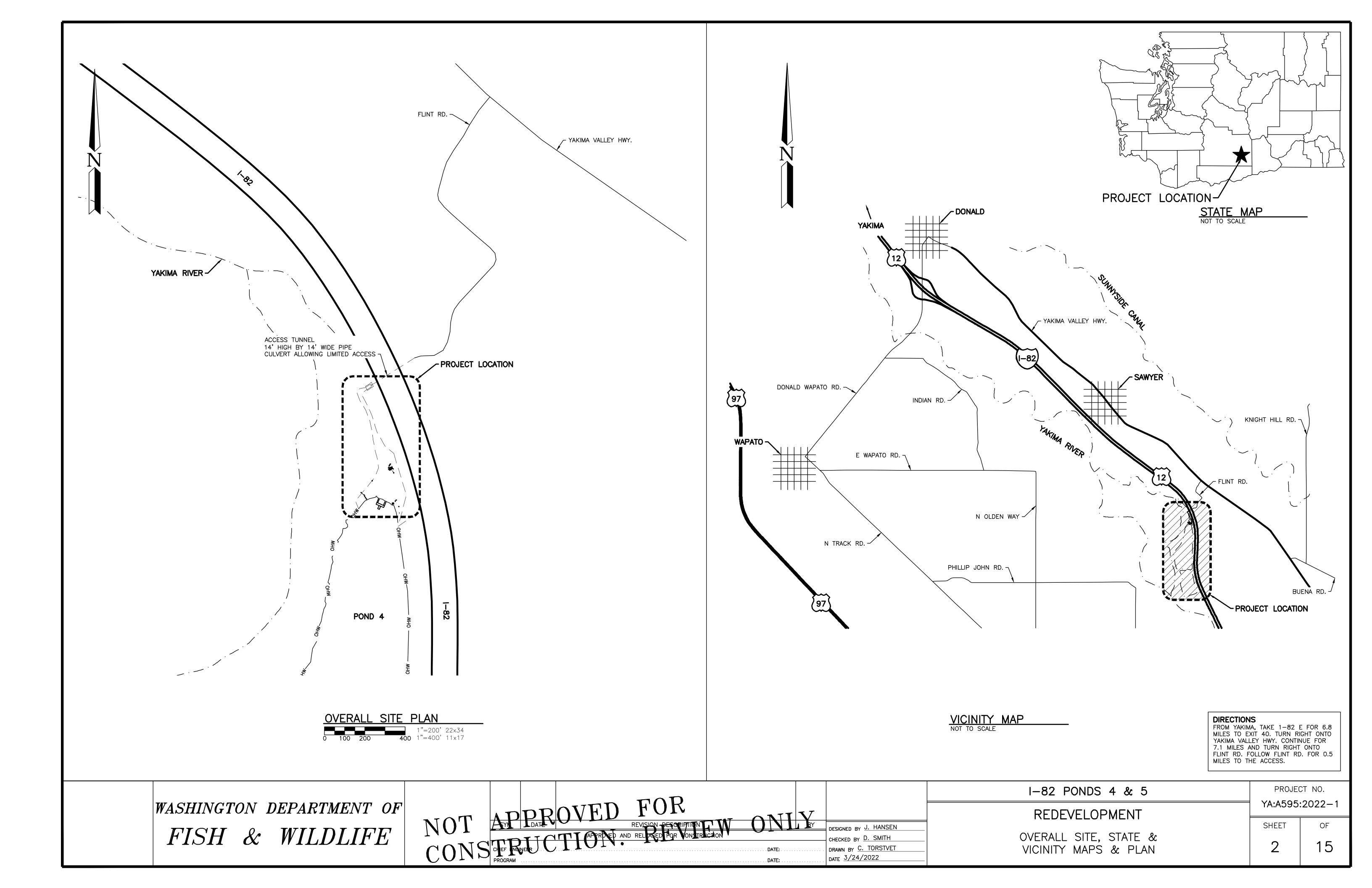
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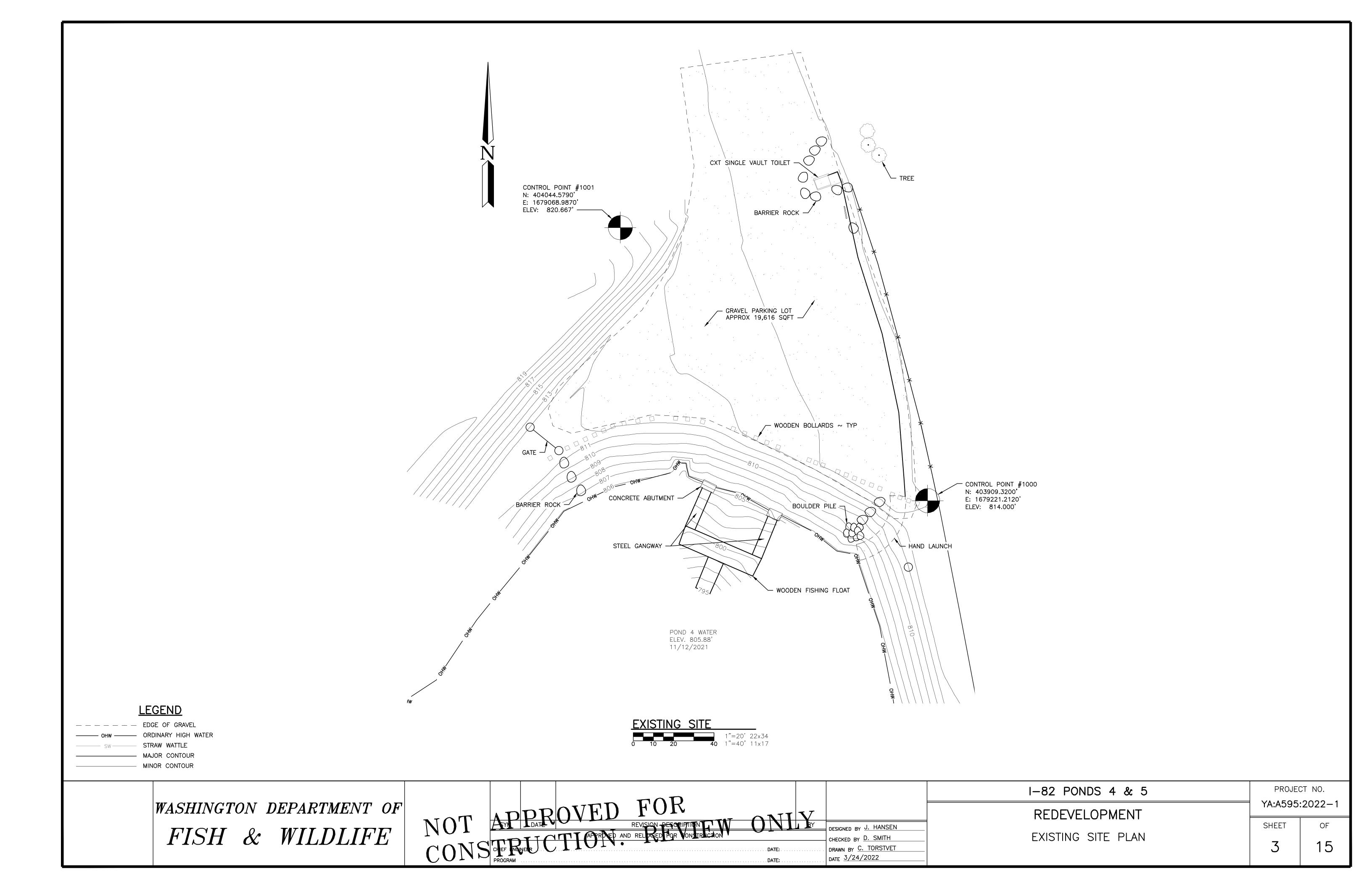


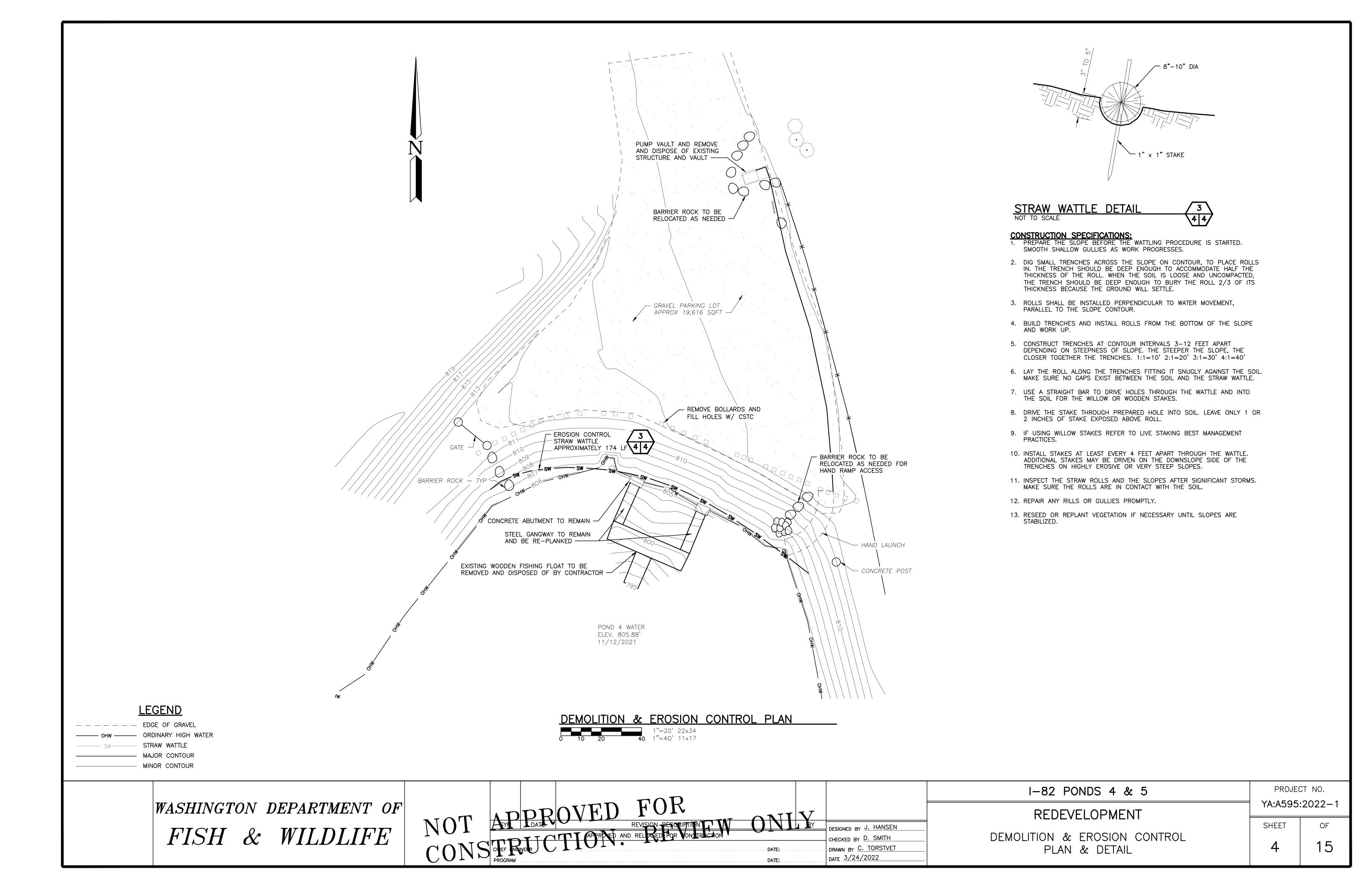
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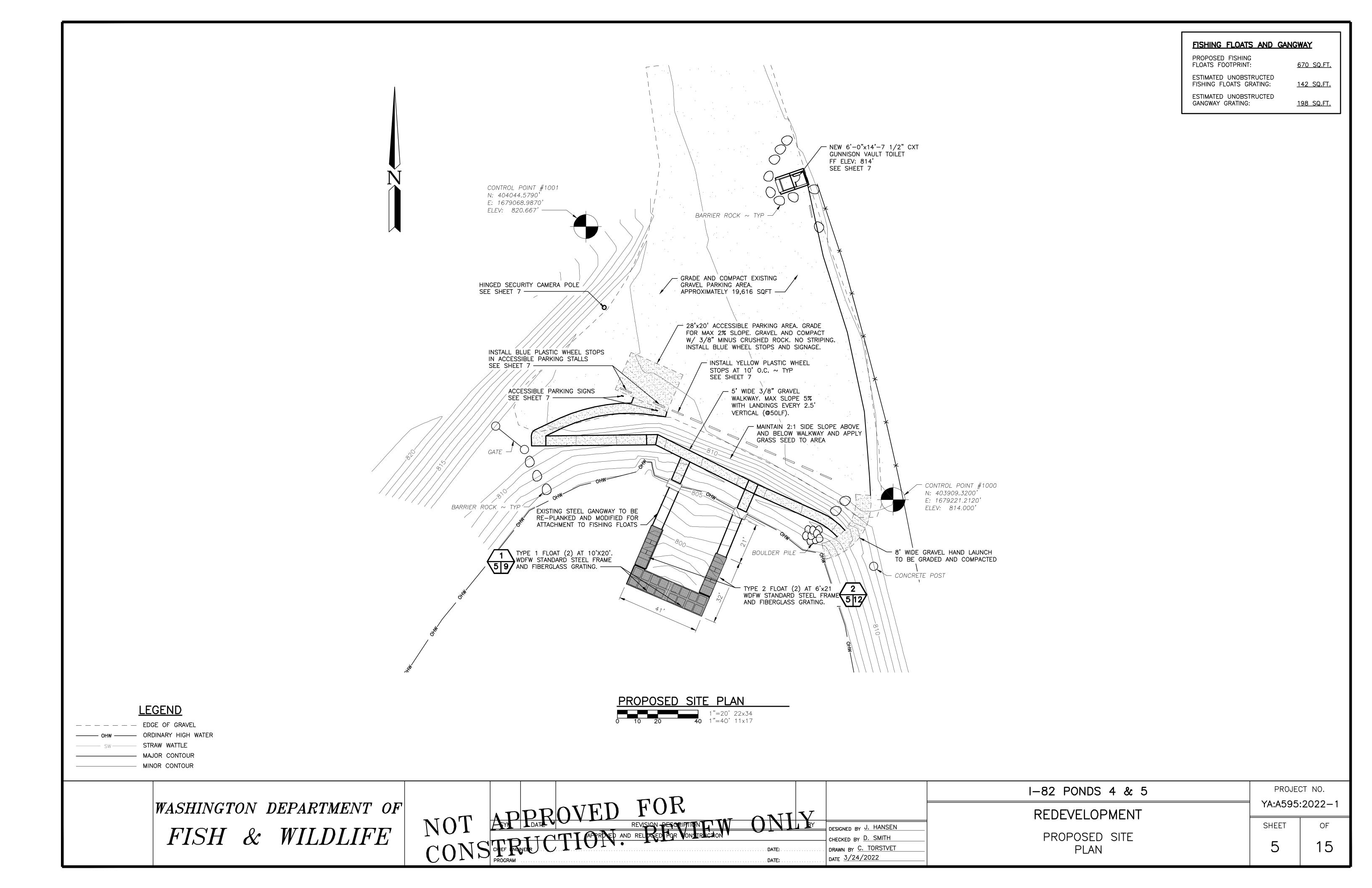
REFERENCE DESIGNATION TO A NOTE, A PART, OR MATERIAL IN A SCHEDULE/TABLE

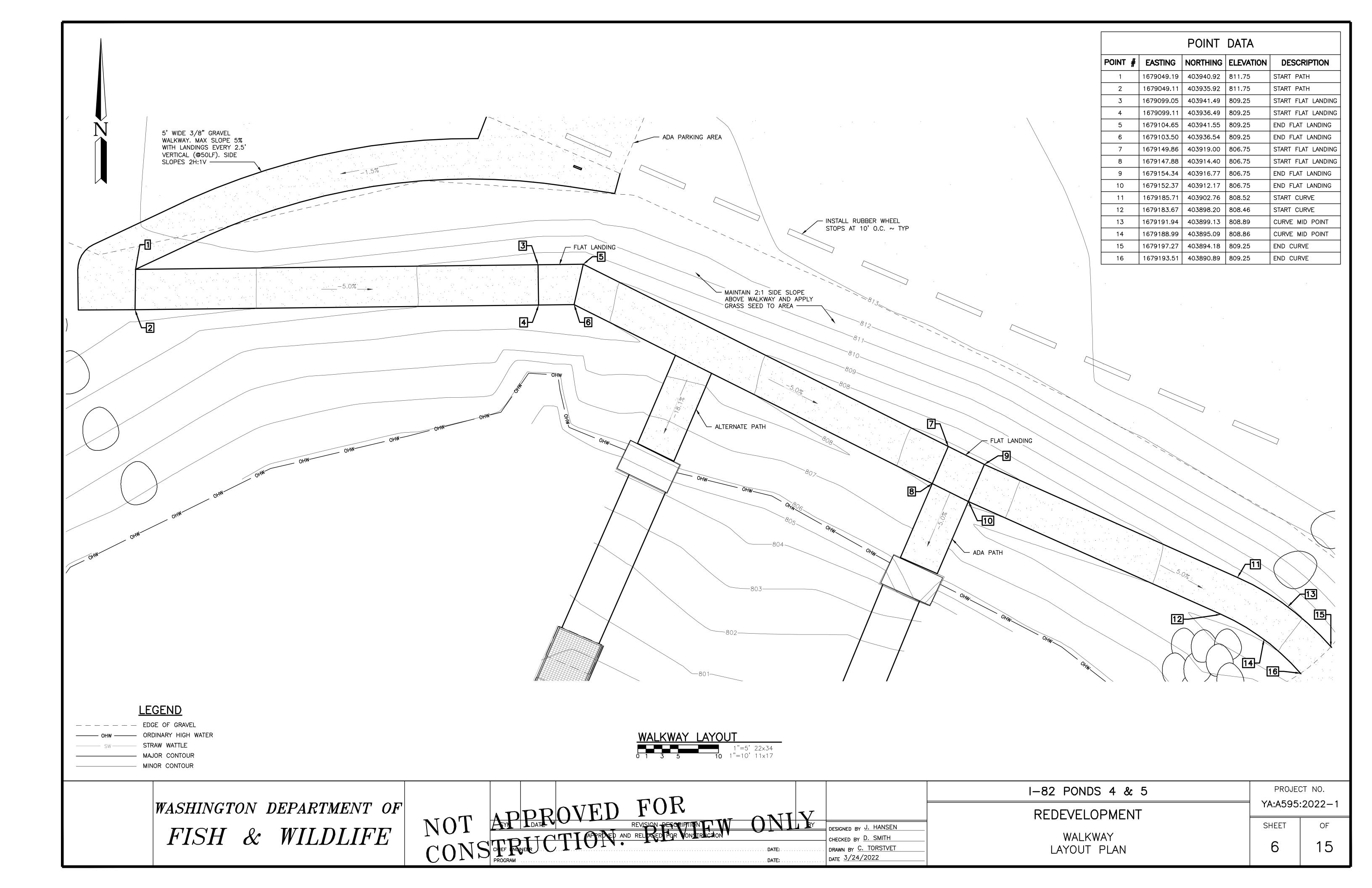
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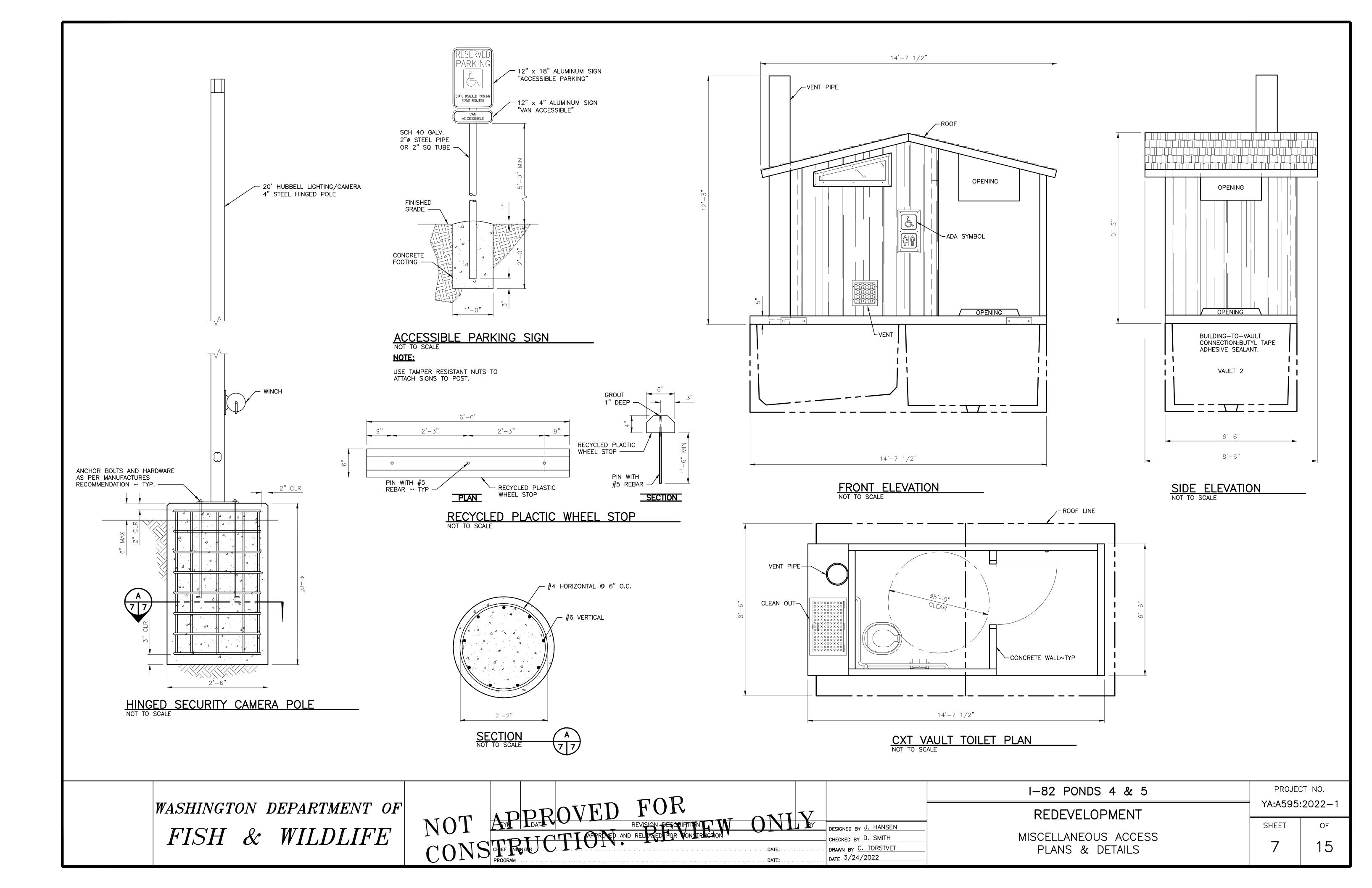












#### **GENERAL NOTES**

- DRAWINGS ARE CONCEPTUAL ONLY. FINAL CONSTRUCTION/SHOP DRAWINGS SHALL BE SUBMITTED BY CONTRACTOR TO MEET ALL DESIGN CRITERIA LISTED IN PROJECT SPECIFICATIONS.SUBMITTED CONSTRUCTION/SHOP DRAWINGS SHALL BE REVIEWED AND APPROVED BY OWNER PRIOR TO FABRICATION.

  SEE PROJECT SPECIFICATIONS.
- 2. VERIFY ALL DIMENSIONS BEFORE PROCEEDING WITH CONSTRUCTION. ANY DIMENSIONAL DEVIATION FROM THAT SHOWN ON THE CONSTRUCTION DOCUMENTS THAT MAY AFFECT THE INTENT OF DESIGN SHALL BE BROUGHT TO THE ENGINEERS ATTENTION PROMPTLY AND RESOLUTION OBTAINED PRIOR TO PROCEEDING.
- 3. SITE LOCATION: SHELTERED SITES WITHIN WASHINGTON STATE. FLOATS IN AREAS WITH SEVERE WINTER STORMS WILL BE SEASONALLY REMOVED.
- 4. FLOTATION TUBS AND STEEL FRAMING ARE SUSCEPTIBLE TO DAMAGE IF LEFT IN-PLACE OVER WINTER IN AN AREA WHERE THE WATER BODY FREEZES OVER.
- 5. FLOATS AND PILING SHALL BE INSTALLED SUCH THAT THE FLOATS DO NOT BIND ON PILE HOOPS FOR THE FULL DESIGN RANGE OF WATER ELEVATIONS.

#### FLOAT DESIGN CRITERIA

- 1. DESIGN LIVE LOAD = 30 PSF
- 2. DEAD LOAD TARGET FREEBOARD = 17"
- 3. LIVE LOAD TARGET FREEBOARD = 6" MIN.
- 4. GANGWAY REACTION (LANDING FLOAT) = 2,250 LBS (DESIGNED FOR 5' X 60' ALUMINUM GANGWAY)
- 5. NET OPEN AREA: FLOATS SHOWN HAVE BEEN DESIGNED WITH NO NET OPEN AREA REQUIREMENT. IF SPECIFIC PROJECT HAS A NET OPEN AREA REQUIREMENT, FLOAT DESIGN MAY NEED TO BE MODIFIED SEE PROJECT SPECIFICATIONS.
- 6. EXPOSURE: SITE IS TO BE FAIRLY SHELTERED FROM WIND/WAVES/CURRENTS.
- 7. STEEL PILES: PILE DESIGN IS SITE-SPECIFIC AND NOT INCLUDED IN THE STANDARD FLOAT DESIGN SEE PROJECT SPECIFICATIONS.
- 8. SEASONAL REMOVAL: IF REQUIRED, FLOAT WILL BE SEASONALLY REMOVED TO PREVENT EXPOSURE TO SEVERE WIND/WAVES.
- 9. SNOW: SNOW LOAD CONSIDERED TO BE LESS THAN LIVE LOAD, AND WILL NOT ACT CONCURRENTLY WITH LIVE LOAD.
- 10. ICE: FLOATS ARE NOT DESIGNED TO RESIST ICE LOADS, AND DAMAGE TO IN-WATER COMPONENTS WOULD LIKELY OCCUR IF THEY WERE LEFT IN-PLACE THROUGH THE WINTER IN A WATER BODY THAT WILL FREEZE OVER.

#### GANGWAY LANDING

- 1. AS SHOWN, TYPE 1 FLOAT FLOTATION IS SIZED TO SUPPORT A 5' X 60' ALUMINUM GANGWAY. DEPENDING ON SIZE OF PROJECT SPECIFIC GANGWAY, FLOAT TUB SIZE/DEPTH UNDER GANGWAY LANDING MAY NEED ADJUSTMENT TO MAINTAIN LEVEL FLOATS AND TARGET FREEBOARDS.
- 2. GANGWAY ROLLER GUIDES SHALL BE DESIGNED AND/OR PROVIDED BY THE GANGWAY MANUFACTURER. ROLLER GUIDES SHALL BE LOCATED ON THE TYPE 1 FLOAT (LANDING FLOAT) SUCH THAT GANGWAY REMAINS FUNCTIONAL AT ALL WATER LEVELS.

CONTRACTOR SHALL ATTACH ROLLER GUIDES TO TYPE 1 FLOAT PER GANGWAY MANUFACTURER'S INSTRUCTIONS. SEE PROJECT SPECIFICATIONS.

#### LIFTING OF FLOAT MODULES

FLOAT MAY BE LIFTED FROM DESIGNATED LIFTING POINTS ON THE FLOAT FRAMING AS SHOWN.

ALWAYS FULLY VISUALLY INSPECT THE LIFTING POINTS AND FLOAT FRAMING FOR DAMAGE PRIOR TO LIFTING.

NEVER LIFT THE FLOAT OVER PERSONNEL OR EQUIPMENT, AND KEEP THE FLOAT AS CLOSE TO THE GROUND AS POSSIBLE WHILE HANDLING.

#### **MATERIALS**

A SUMMARY OF PROJECT MATERIALS IS PROVIDED BELOW. FOR DETAILS MATERIAL REQUIREMENTS, SEE PROJECT SPECIFICATIONS.

1. STEEL SHAPES

HSS: ASTM 500 GRADE B 46 KSI
PIPE: ASTM A53 GRADE B 35 KSI
ANGLE: ASTM A36
BAR/PLATE: ASTM A36

2. MISC PRODUCTS

FLOAT TUBS: ACE ROLO-MOLD FOAM FILLED HDPE FLOAT TUBS BY DEN HARTOG INDUSTRIES OR APPROVED EQUAL.

FIBERGLASS GRATING: 1" TALL FIBERGRATE ECOGRATE 62, LIGHT GRAY, INTEGRAL GRIT NON-SKID TOP SURFACE. ATTACHED TO STEEL FRAME WITH MANUFACTURER RECOMMENDED CLIPS AND SS SELF-TAPPING SCREWS.

<u>UHMW:</u> UV STABILIZED, FULLY OR PARTIALLY CROSS-LINKED ULTRA-HIGH MOLECULAR WEIGHT (UHMW) POLYETHYLENE, BLACK IN COLOR.

RUBBER HINGE BUSHINGS: EPDM RUBBER WITH DUROMETER 60 MINIMUM.

TOP AND BOTTOM RAILINGS: BEDFORD SELECTFORCE PLASTIC LUMBER, COLOR LIGHT GRAY, OR APPROVED EQUAL.

BOLTS: UNLESS NOTED OTHERWISE, ALL STEEL TO STEEL CONNECTIONS SHALL USE A307, HOT-DIP GALVANIZED BOLTS. ALL PLASTIC TO STEEL CONNECTIONS SHALL USE 316 STAINLESS STEEL (SS) BOLTS.

HINGE PIN: ASTM A307, HOT-DIP GALVANIZED

3. BENCHES

BENCHES SHALL BE 4' LONG, 18" WIDE, 18" HIGH, SIMILAR TO MANUFACTURER "PILOT ROCK". BENCH 1 AND 2 SHALL HAVE BACK (PWRB/G-4PC) AND ONE ARM REST (AR/G-3). BENCH 3 SHALL HAVE NO BACK (PWD/G-4PN).

L5" X 3 1/2" X 5/16" BENCH SUPPORT LOCATIONS SHOWN ON DRAWINGS ARE APPROXIMATED. CONTRACTOR TO VERIFY LAYOUT DIMENSIONS REQUIRED FOR ATTACHING SUPPLIED BENCHES TO FLOAT FRAMING PER MANUFACTURER RECOMMENDATIONS. SEE PROJECT SPECIFICATIONS.

#### **COATING**

- 1. HOT-DIP GALVANIZE ALL STEEL COMPONENTS AFTER FABRICATION. FLOAT FRAME TO BE HOT-DIP GALVANIZED USING A PROGRESSIVE DIP. SEE PROJECT SPECIFICATIONS.
- 2. HOT-STICK REPAIR ONLY.

## TYPE 1 FISHING FLOAT NOTES

#### FLOAT NOTES

- 1. SITE LOCATION: SHELTERED SITES WITHIN WASHINGTON STATE. FLOATS IN AREAS WITH SEVERE WINTER STORMS WILL BE SEASONALLY REMOVED.
- 2. FLOTATION DRUMS AND STEEL FRAMING SUSCEPTIBLE TO DAMAGE IF LEFT IN-PLACE OVERWINTER IN AN AREA WHERE THE WATER BODY FREEZES OVER.
- 3. FLOATS ARE DESIGNED AS BOAT LAUNCH BOARDING FLOATS AND SHALL NOT BE USED AS MARINA FLOATS OR GANGWAY LANDING FLOATS.
- 4. FLOATS SHALL GROUND OUT ON AN IMPROVED SURFACE (SUCH AS CONCRETE OR GRAVEL).
- 5. ONE PILE PER FLOAT UNIT SHALL BE PROVIDED FOR LATERAL RESTRAINT. PILE WILL BE LOCATED AT MID-LENGTH OF FLOAT
- 6. ABUTMENT HINGE CONNECTION SHALL BE INSTALLED WITH CARE, MAKING SURE IT ALIGNS CORRECTLY WITH THE PILING.
- 7. FLOATS AND PILING SHALL BE INSTALLED SUCH THAT THE FLOATS DO NOT BIND ON PILE HOOPS FOR THE FULL DESIGN RANGE OF WATER ELEVATIONS.
- 8. PILE HOOPS NOT DESIGNED TO BE USED AS A DRIVING TEMPLATE. CONTRACTOR MAY USE THE PILE HOOPS AS A DRIVING TEMPLATE AT THEIR OWN RISK, AND ANY DAMAGE TO THE FLOATS WILL BE REPAIRED BY THE CONTRACTOR AT THE CONTRACTOR'S EXPENSE.
- 9. THREADED AND TAPPED HOLES SHALL BE SIZED WITH CONSIDERATION FOR THE THICKNESS OF THE GALVANIZED COATING.

#### LIFTING OF FLOAT MODULES

FLOAT MAY BE LIFTED FROM DESIGNTAED LOCATIONS ALONG BULLRAIL. MAKE SURE BULLRAIL AND SCUPPER BLOCKS ARE NOT SUBJECTED TO BENDING LOADS DURING LIFTING.

ALWAYS FULLY VISUALLY INSPECT THE BULLRAIL AND SCUPPER BLOCKS FOR DAMAGE PRIOR TO USING THE BULLRAIL FOR LIFITNG. IT IS FEASIBLE THAT THE BULLRAIL COULD BE DAMAGED DURING FACILITY USE, COMPROMISING THE ABILITY OF THE BULLRAILS TO RESIST LIFTING LOADS. NOT ALL DAMAGE WILL BE READILY VISUALLY APPERANT. RISK OF BULLRAIL FAILURE DURING LIFTING IS ELIMINATED BY STRAPPING AROUND THE ENTIRE FLOAT TO FACILITATE LIFTING.

NEVER LIFT THE FLOAT OVER PERSONNEL OR EQUIPMENT, AND KEEP THE FLOAT AS CLOSE TO THE GROUND AS POSSIBLE WHILE HANDLING.

#### **DESIGN CRITERIA**

- 1. DESIGN WAVE HEIGHT = 2.5 FEET.
- 2. DESIGN WAVE PERIOD = 3 SECONDS
- 3. LIVE LOAD = 30 PSF (FOR STRUCTURAL FRAMING, FLOATS GROUNDED ON RAMP)
- 4. LIVE LOAD = ## PSF FOR BUOYANCY AND FLOAT STABILITY
- 5. EXPOSURE: SITE IS TO BE FAIRLY SHELTERED FROM WIND/WAVES/CURRENTS.
- 6. SEASONAL REMOVAL: IF REQUIRED, FLOATS WILL BE SEASONALLY REMOVED TO PREVENT EXPOSURE TO SEVERE WIND/WAVES.
- 7. ICE: FLOATS ARE NOT DESIGNED TO RESIST ICE LOADS, AND DAMAGE TO IN-WATER COMPONENTS WOULD LIKELY OCCUR IF THEY WERE LEFT IN-PLACE THROUGH THE WINTER IN A WATER BODY THAT WILL FREEZE OVER.
- 8. CURRENT VELOCITY: 1.5 FEET PER SECOND
- 9. VESSEL: 26' TRAILERABLE RECREATIONAL VESSEL
- 10. DESIGN HIGH WATER = ##' [DATUM]
- 11. DESIGN LOW WATER = ##' [DATUM]

IN ADDITION TO STRUCTURAL WELDS SHOWN, PROVIDE A MINIMUM 1/8" FILLET OR EQUIVALENT GROOVE WELD AS REQUIRED TO COMPLETELY SEAL ALL EDGES OF CONTACTING SURFACES PRIOR TO GALVANIZING.

#### **MATERIALS**

A SUMMARY OF PROJECT MATERIALS IS PROVIDED BELOW. FOR DETAILED MATERIAL REQUIREMENTS SEE PROJECT SPECIFICATIONS.

1. STEEL SHAPES
CHANNEL: ASTM A36
HSS: ASTM A500 Gr. B 46 ksi
PIPE: ASTM A500 MIN 46 ksi

ANGLE: ASTM A36

PLATE: ASTM A36

#### 2. MISC PRODUCTS

FIBERGLASS GRATING: 1" FIBERGRATE ECOGRATE 62, LIGHT GRAY, INTEGRALLY APPLIED STANDARD QUARTZ GRIT SURFACE.

UHMW: TIVAR UV RESISTANT OR APPROVED EQUAL WITH EQUAL OR GREATER TENSILE STRENGTH (5,800 psi), AND NO BREAK FOR ASTM D256 TYPE A TEST, AND 47.6 LB-FT FOR A DOUBLE-NOTCH TEST. COLOR TO BE BLACK UNLESS OTHERWISE

RUBBER HINGE BUSHINGS: HIGH-QUALITY UHMW

HDPE RUB STRIP: BEDFORD FIBERFORCE (MOLDED), COLOR LIGHT GRAY, OR APPROVED EQUAL

BOLTS: ASTM A307, HOT DIP GALVANIZED

HINGE PIN, END PLATE AND COTTER PIN: 316SS

3. COATINGS: FLOAT FRAME IS TO BE HOT DIP GALVANIZED AFTER FABRICATION USING A PROGRESSIVE DIP.

#### **GALVANIZING**

- 1. HOT-STICK REPAIR ONLY
- 2. BRUSH ALL THREADED AND TAPPED HOLES AFTER HOT—DIP—GALVANIZING WHILE THE FLOAT FRAME IS STILL HOT. HOLES SHALL BE TESTED TO ENSURE COMPATIBILITY WITH THE SPECIFIED BOLTS AT GALVANIZER PRIOR TO SHIPPING FLOAT FRAME. THREADED AND TAPPED HOLES EXIST AT THE FOLLOWING LOCATIONS:
- A) GROUNDING SHOE BASE PLATES
- B) OPTIONAL GRAB BAR
- C) YELLOW HDPE AROUND INTERNAL PILE HOOP
- D) RUB STRIP WITHIN 5 FEET OF INTERNAL PILE HOOP

TYPE 2 FISHING FLOAT NOTES

I-82 PONDS 4 & 5

WASHINGTON DEPARTMENT OF FISH & WILDLIFE

SYM DATE REVISION DESCRIPTION

APPROVED AND RELEASED FOR CONSTRUCTION

CHIEF ENGINEER

PROGRAM

DATE:

DATE

REDEVELOPMENT

FISHING FLOATS TYPE 1 & 2

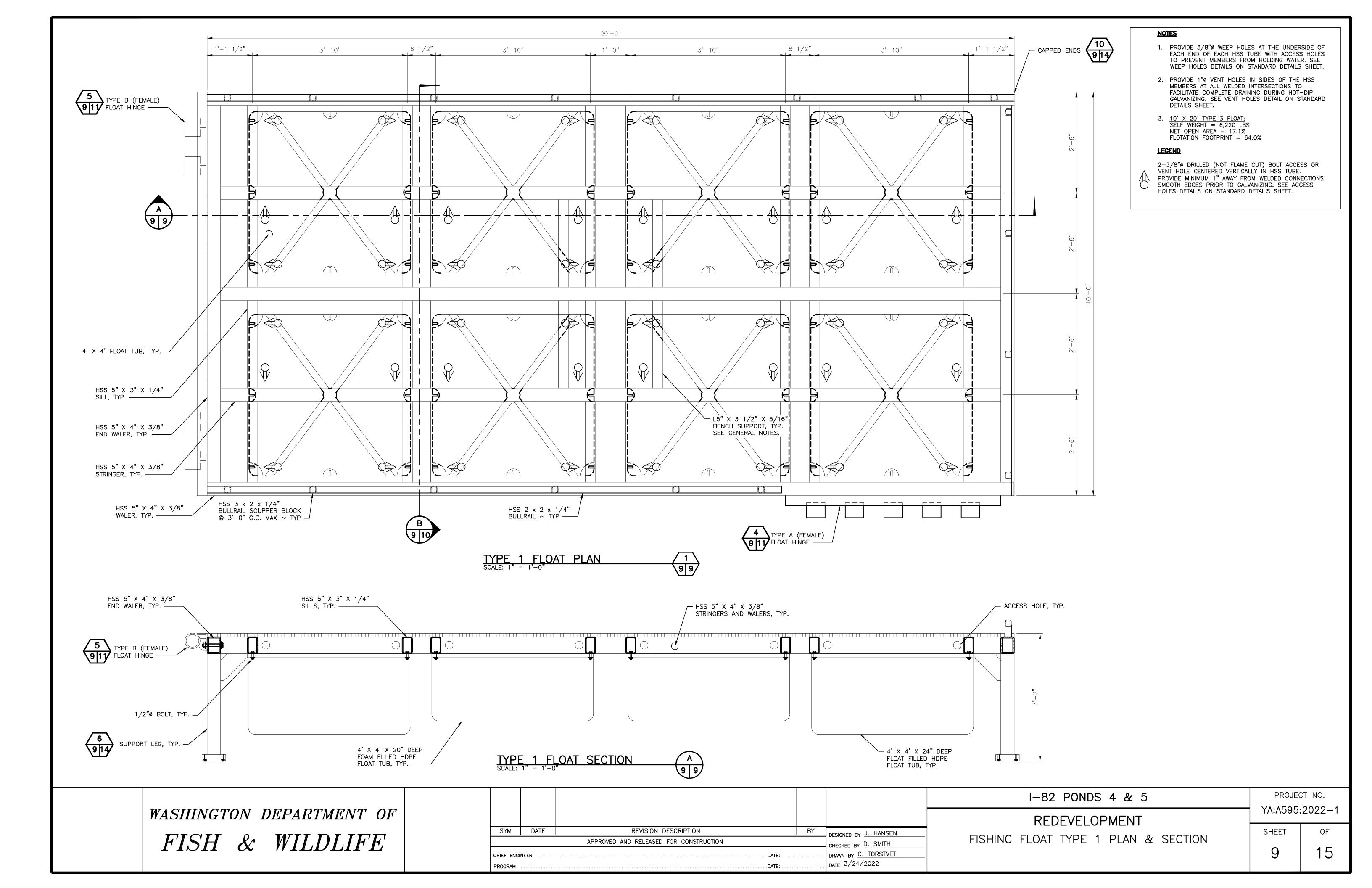
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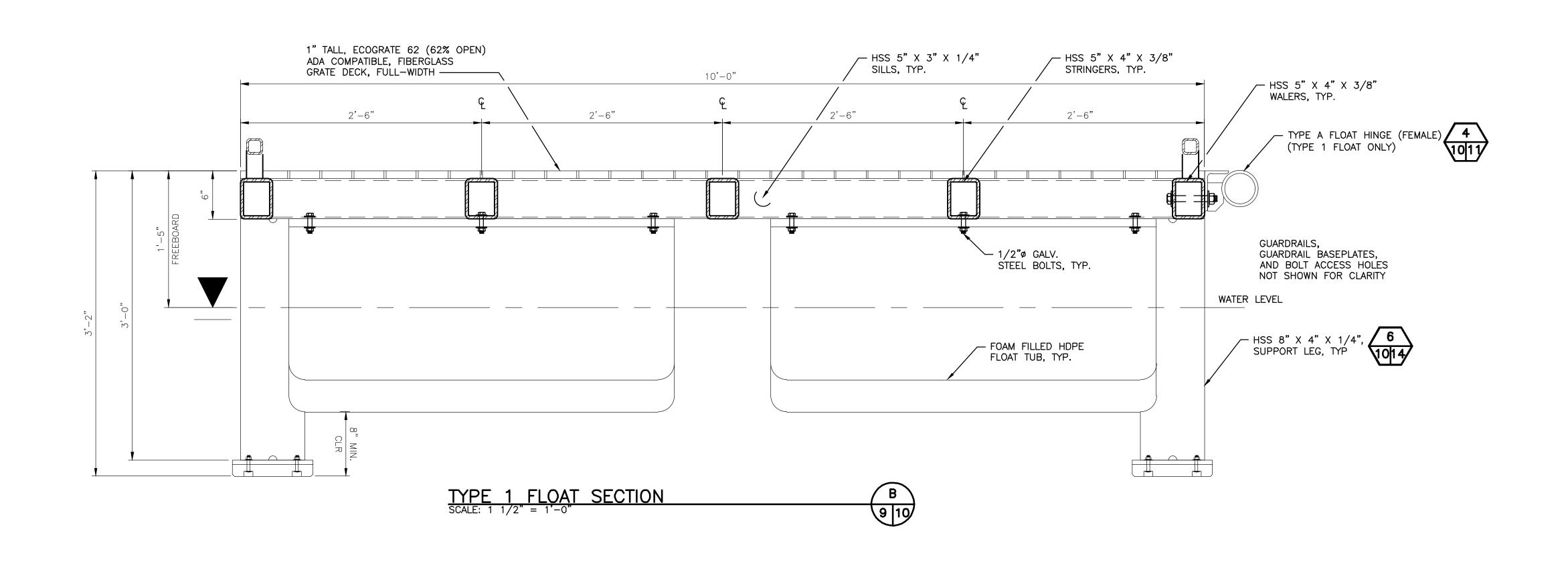
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SHEET OF

PROJECT NO.

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WASHINGTON DEPARTMENT OF
FISH & WILDLIFE

SYM	DATE	REVISION DESCRIPTION	BY	DESIGNED BY J. HANSEN
		APPROVED AND RELEASED FOR CONSTRUCTION		CHECKED BY D. SMITH
CHIEF ENGINEER DATE:				DRAWN BY C. TORSTVET
PROGRAM				DATE 3/24/2022

I-82 PONDS 4 & 5	PROJECT NO.			
REDEVELOPMENT		YA:A595:2022-1		
FISHING FLOAT TYPE 1 SECTION	SHEET	OF		
FISHING FLOAT THE FISHCHON	10	15		

